



# SUSTAINABLE CONSTRUCTION BEST PRACTICES, AND FIRST LEED PLATINUM HOTEL CASE STUDY

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## Sustainable Construction Best Practices, and First LEED Platinum Hotel Case Study

- Best practice strategies in the "construction phases", that can improve project sustainability, from pre-construction through turnover
- Project is delivered in a sustainable fashion
- Outcome meets the design intent
- We will conclude with a review of the <u>first LEED Platinum hotel</u> illustrating these **strategies**.

## Sustainable Construction Best Practices, and First LEED Platinum Hotel Case Study

- Many strategies can be employed in each of the following three areas to improve the sustainability of a construction project, including:
- 1. Preconstruction services best practices
- 2. Construction engineering best practices
- 3. Project management best practices
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## 1. Preconstruction Services best practices-<u>Summary</u>

- Activities undertaken by construction firms to support owner project development during planning and design phases:
  - Project sustainability goal setting
  - Program analysis
  - Design and budget reviews
  - Constructability reviews
  - Value engineering
  - Life-cycle cost analysis
  - Pre-qualify bidders
  - Provide scopes of work to bidders

# Sustainability Opportunities in Preconstruction Services

- Offers a much greater role for <u>contractors</u> in <u>early</u> project planning and design.
- Owners have begun to recognize the <u>best value</u> that can be brought to early planning and design by those who will construct the designed facility.

#### **Preconstruction Services Requirements**

- Pre-construction managers assist in defining sustainability impacts, including which materials and systems will contribute to one of the green rating systems.
- This preconstruction service requires knowledge and lessons learned from <u>earlier experiences</u> with **green** projects.

## **The Preconstruction Manager**

- The role of <u>Preconstruction Manager</u> has emerged as a function separate from the traditional <u>Construction Project</u> <u>Manager</u>.
- The <u>Preconstruction Manager</u> will work with the designer and owner to reduce <u>contingencies</u> by identifying areas of risk.

#### **The Preconstruction Manager-continued**

- The next step in project delivery involves deciding how the project site and operations will be managed to meet sustainability objectives.
- Next Good construction engineering.
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# 2. <u>Construction engineering</u> best practices - <u>Summary</u>

- Best Practices that pertain to the means and methods used on site to construct a building:
  - Site development
  - Job site operations
  - Temporary construction
  - Prefabrication and modularization
  - Green materials
  - Materials handling
  - Commissioning, testing and balancing

#### **Best Practices - continued**

- Site Work
- Ecosystem protection tree protection, fencing
- Stormwater Management; Erosion and Sediment Control stock piling topsoil, seeding, silt fencing, sediment basins, storm drain inlet protection, stabilized construction entrance, and rumble grates

#### **Best Practices - continued**

- Control of unwanted spillovers of noise, light, vibration, and dust
- <u>Earthworks and underground construction blasting</u>
- <u>Underground construction</u> <u>Tunneling and cut & cover</u>
- <u>Temporary construction</u> Field office complex
- <u>Prefabrication</u> <u>precast concrete</u>, <u>prefabricated door and window units</u>, and <u>mechanical/electrical/plumbing components</u>

#### **Best Practices**-continued

- Green Materials documenting materials, if, seeking 3rd party certification such as LEED
- Low Volatile Organic Compound (VOC) Materials paints, and adhesives
- Concrete proper curing compounds and admixtures, flyash, and recycled aggregates
- <u>Detailing for durability</u> prevent moisture from entering buildings, drainage, weep holes, flashing, dissimilar metals
- <u>Just-in-time delivery</u>
- Optimized material storage and staging handle once
- Off-site offgassing of materials
- Hazardous materials management and storage

#### **Best Practices**-continued

- Whole building commissioning quality control of building systems by a third party.
- <u>Construction-related commissioning activities</u> includes inspections, functional performance testing & air balancing, and remediation.
- Minimize the quantity of solid waste leaving the project site, and maximize the recovery of useful materials that would otherwise be disposed.
- Demolition debris and construction cutoffs are the most obvious sources of waste.

## Job Site Operations—

- Indoor air quality control reduction of health risks for both construction workers and later building occupants.
- Green job practices and facilities opportunity to conserve resources and to educate workers and stakeholders visiting the site on principles of sustainability.
- Green vehicles and equipment involves the use of equipment that employs clean combustion technology or alternative fuels.

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## 3. Project Management best practices - Summary

- Practices that involve managing people, equipment, information and other resources to achieve the goals of a specific project related to:
  - Schedule
  - Budget
  - Level of quality and sustainability, including green procurement

#### **Project Management Best Practices**

- Includes optimizing processes for managing the <u>supply chain</u> and contracting for labor and materials.
- The next <u>sections</u> cover <u>best practices for green procurement;</u> transportation; specifying job site operations; management plans; and project surroundings and public outreach.

#### **Green** procurement, logistics and transportation

- Important to choose **green** products for use in a sustainable construction project, but also important how these products are brought to the site.
- Packaging and shipping optimization

## Management Plans

- Indoor Air Quality (IAQ) Management Plan
  - HVAC protection
  - Sustainable Housekeeping
- Construction Waste Management Plan
  - Commingling for off-site separation
  - On-site processing
- Quality Control Plan (QC Plan)
- Safety Plan
- Management of Transportation Plan

## Public Surroundings and Public Outreach

- Stakeholder Involvement and Community Outreach
  - Community meetings
  - Tours
  - Kiosks, web cams or displays
  - Newsletters
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What is the name and location of the first LEED Platinum hotel in the United States?

#### **Case Study: Proximity Hotel and Print Works Bistro**

 The <u>next section</u> presents <u>sustainable construction best</u> <u>practices</u> using a case study: the <u>Proximity Hotel</u> and Bistro located in <u>Greensboro</u>, North Carolina.

## **Hotel Strategies**

- The Proximity Hotel represents one of the world's greenest, most energy-efficient and high-performance developments.
- The sustainably designed 118,000 SF Proximity Hotel features 147 guest rooms and suites, a restaurant, and 5,000 SF of meeting space.
- Since the developer had a passion for sustainable practices in its hotel development, the Proximity Hotel incorporated many sustainability strategies.

## **Hotel's Collaborative Development**

 The owner's collaborative development team wanted to adapt sustainable construction practices that would not only achieve the benefits of sustainable development, but also would <u>make</u> sense to the bottom line in the long term, and also overcome the barrier of increased first cost.

## **Hotel's Commissioning**

- Many key systems required building commissioning to ensure proper function, including HVAC systems, kitchen equipment, solar hot water heating, and geothermal systems.
- Commissioning requirements included both fundamental commissioning and enhanced commissioning.

#### **GREEN FEATURES**

- All members of the development team—including the developer, the architect, the contractor, the landscape architect, and other consultants—worked in concert to maximize efficiencies.
- This <u>collaborative approach</u>, known as <u>integrated design</u>, addressed the building as a whole rather than treating each element separately.

## **Green Luxury Proximity Hotel Combines Green Building with Luxurious Amenities**

#### PROJECT BACKGROUND

With a Four Diamond Rating, the hotel proves that **green** building and luxury are not mutually exclusive.

The hotel's high level of sustainable performance was <u>not initially a goal</u>, says developer Dennis Quaintance, but stemmed from making practical decisions with an eye for long-term value. <u>"Almost every time we made a decision, we saw that there was a sustainable approach that was also practical."</u>

#### STAYING LOCAL

- Materials in the building <u>46 percent</u> were sourced regionally and most of the furniture was made within 18 miles of the site.
- The bar in the restaurant was made from native walnut trees.
- Chip Holton, the artist-in-residence for the project, created 500 pieces of art for the guest rooms while working in a temporary studio adjacent to the hotel. This eliminated packaging materials and shipping, lowering the environmental impact of the artwork.

#### REDUCING THE COST OF UTILITIES

- The energy performance of the Proximity Hotel began with demand reductions.
- A <u>well-insulated building envelope</u> and <u>high-performance</u> operable windows reduced heating and cooling needs.

## **Additional Utility Savings**

• <u>Water usage</u> was <u>reduced by 34%</u> by installing high-efficiency Kohler plumbing fixtures, low-flow toilets that use 1.2 gallons per flush, waterless urinals, and low flow faucets <u>saving three million</u> gallons of water the first year.

Overall, the developer saved \$140,000 a year in all utility costs.

# MORE ABOUT SUSTAINABLE PRACTICES AT THE PROXIMITY HOTEL

Here is an addition! sampling summary for some of the 70+ sustainable practices at Proximity Hotel & Print Works Bistro:

- The building uses 39% less energy than a conventional hotel/restaurant by using ultra efficient materials and the latest construction technology.
- The sun's energy heats hot water with 100 rooftop solar panels covering 4,000 SF, providing 60% of the hotel's water heating needs.
- 700 linear feet of stream were restored by reducing erosion, by planting local, adaptable plant species.

• <u>Variable speed hoods</u> in the restaurant used a series of sensors to set the power according to the kitchen's needs and adjusts to the proper level of operation to keep the air fresh.

- <u>Geothermal energy</u> was used for the <u>restaurant's refrigeration</u> <u>equipment</u>, using an energy efficient ground source heat pump system, instead of a standard water-cooled system, saving significant amounts of water.
- North America's first Regenerative Drive model of the Otis' Gen2 elevator reduces net energy usage by capturing the system's energy and feeds it back into the building's internal electrical grid.

- Abundant <u>natural lighting</u>, including large energy-efficient "operable" windows (7'-4" square) in guest rooms), connecting guests to the outdoors by achieving a direct <u>line of sight</u> to the outdoors for more than <u>97%</u> of occupied spaces.
- <u>Building materials with recycled content</u> included reinforcing steel, sheetrock, and asphalt. Concrete contained 4% fly ash (224,000 pounds), the mineral residue left after the combustion of coal that is diverted from landfills.

- 87% of construction waste was recycled, diverting 1,535 tons of debris from landfills.
- Air quality was improved by circulating large amounts of outside air into guestrooms.

- Low-emitting volatile organic compound (VOC) materials were used such as paints, adhesives, and carpets, which reduced indoor air contamination.
- Guestroom <u>shelving</u> and the bistro's tabletops were made of <u>walnut veneer</u>, with <u>no added formaldehyde</u>.

- A green, vegetated rooftop was built. It helped reflect the heat, slowed rain runoff, and insulated the roof.
- <u>"Education Center"</u> for sustainable practices included tours of the "green" hotel for guests.
- <u>Bicycles were available for guests</u> to ride on the nearby five-mile greenway.

#### **SUMMARY**

 The developer estimates that sustainable goals added between \$1.5 and \$2 million to the approximate \$28 million budget, but that the green strategies would pay for themselves in less than four years.

#### **SUMMARY**

- In the <u>fall of 2008</u>, the <u>Proximity Hotel</u> was granted a <u>LEED</u>
   <u>Platinum</u> rating from the USGBC.
- Despite achieving this rating, the <u>developer claims that it was</u> not chasing LEED points. The development team's <u>goal was to</u> ensure that the building and materials met the budget, were durable, attractive, and, if possible, sustainable.

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#### **Conclusion**

- In conclusion, construction firms need a <u>strategy for moving</u> ahead in a "new world of sustainability."
- "BUILD IT RIGHT", is the standard operating procedure.
- Thank you.
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